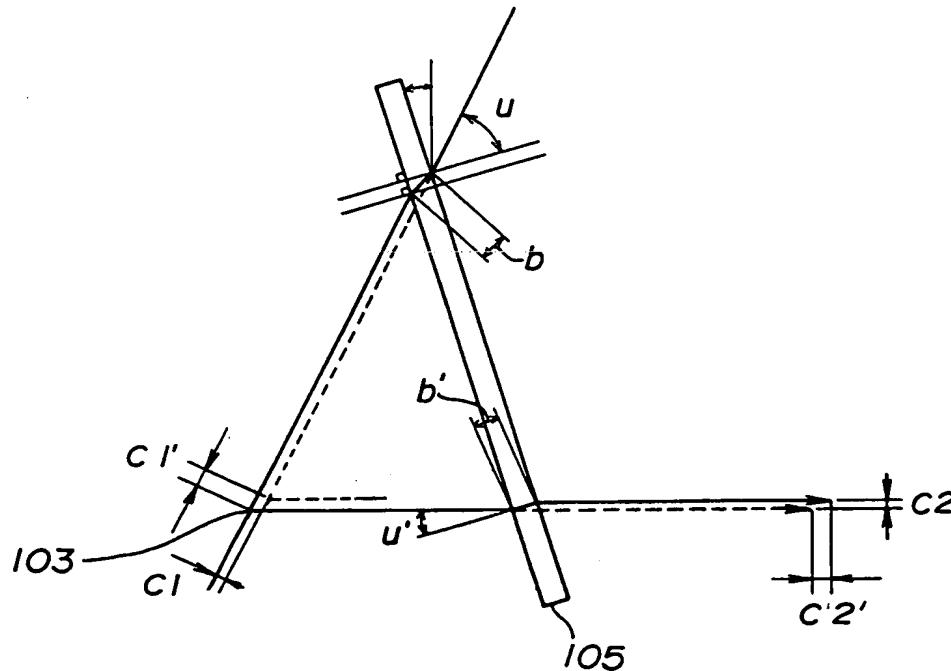




FIG. 11



$\left\{ \begin{array}{l} \text{FLOATING AMOUNT } C1' = b \cos u \\ \text{BEAM-AXIS} \\ \text{DEVIATION AMOUNT } C1 = b \sin u \end{array} \right.$

$$b = d \times \left( 1 - \frac{\cos u}{\sqrt{n^2 - \sin^2 u}} \right)$$

$\left\{ \begin{array}{l} \text{FLOATING AMOUNT } C2' = b' \cos u' \\ \text{BEAM-AXIS} \\ \text{DEVIATION AMOUNT } C2 = b' \sin u' \end{array} \right.$

$$b' = d \times \left( 1 - \frac{\cos u'}{\sqrt{n^2 - \sin^2 u'}} \right)$$